

MINIATURE CHECK VALVES FOR GENERAL APPLICATIONS

# TVR300 of stainless steel

for use with liquid and gaseous media



## General



### Features & benefits

- ▶ Stainless steel
- ▶ High leak tightness
- ▶ Valve seals are protected from media flow
- ▶ Wear and corrosion resistant
- ▶ Low-noise opening and closing
- ▶ Low cracking pressure
- ▶ Max. operating pressure up to 100 bar

## Description

The WEH® TVR300 Miniature check valves made of stainless steel are ideal for applications with liquid and gaseous media up to max. 100 bar. The possible applications are just as varied as the design and the materials used. The check valves are available with female thread on both sides and a nominal bore of up to 4 mm.

Due to the high quality materials they are extremely wear-resistant, corrosion-resistant and durable. The miniature check valves, which are very silent in use even under high flow rates, are characterized in particular by their very low cracking pressure and their optimum tightness.

The WEH® TVR300 are equipped with a ball seal. The internal seals are arranged so that they are protected from the media flow. This prevents damage to the seals from any dirt particles on the sealing components within the unit.

WEH® TVR300 Check valves are equipped with a FKM seal as standard. Other sealing materials are available on request. It is the customer's responsibility to clarify the media compatibility.

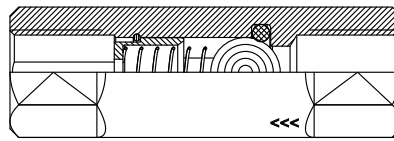
## Intended use

The WEH® TVR300 Miniature check valves were only developed for reliable return flow prevention in a gaseous or liquid media flow. They are not designed to be used as filling or safety valves. The separation or shut off between different media or a medium and vacuum also does not represent a fundamental intended use. If you have such an application or a similar application, please contact us!

The WEH® TVR300 Miniature check valves are used in mechanical and plant engineering, chemical / pharmaceutical industry, conveyor technology, food industry, medical technology, etc.

General

## Sealing concept



Ball seal construction

## Flow values

In the table below you will find the flow rates of the various nominal bores of our WEH® TVR300 Stainless steel check valves.

Nominal bore (DN)	Kv (Cv) value	Nominal bore (DN)	Kv (Cv) value
3 mm	0.17 (0.19)	4 mm	0.2 (0.2)

The flow curves were determined on the basis of the DIN/EN 60534-2 standard and refer to a cavitation-free flow (water). System-sided constrictions at the inlet and outlet can reduce the flow rate.

## Overview product series

Product series	Pressure range	Housing material	Connection types	Page
TVR300-S1	0 - 100 bar	Stainless steel	Female thread	4

## Overview product series & connection configurations

Product series	Media inlet B1	Media outlet B2	Page
TVR300-S1-A02	Female thread	Female thread	5

Technical data

Technical data

The following illustrations are examples of WEH® Check valves of the TVR300 product family.



Characteristics	Preferred variant space	Extended variant space
Product series	TVR300-S1	TVR300-S1
Connection configuration	A02	A02
<b>Connection sizes for media inlet B1 / media outlet B2</b>	<b>G1/8", G1/4"</b>	<b>G1/8", G1/4"</b>
Nominal bore (DN)	Acc. to design	Acc. to design
Max. allowable operating pressure PS	100 bar	100 bar
<b>Cracking pressure PC*</b>	<b>Acc. to design</b>	<b>Other cracking pressures on request</b>
Temperature range	-40 °C up to +200 °C	Depending on sealing material
Leak rate	1 x 10 <sup>-4</sup> mbar x l/s	1 x 10 <sup>-4</sup> mbar x l/s
Housing material	Stainless steel	Stainless steel
Spring material	Stainless steel	Stainless steel
<b>Sealing material DW</b>	<b>FKM</b>	<ul style="list-style-type: none"> <li>• FKM</li> <li>• EPDM</li> </ul>
Lubricant	E99-4	E99-4
Sealing concept	Ball sealing	Ball sealing
Flow direction	B1 → B2	B1 → B2

\* Please note that the cracking pressures may differ due to tolerances. The cracking pressure basically applies to the horizontal mounting of the check valve. For other mounting directions, the values can differ.

Other designs on request

Possible connection configurations

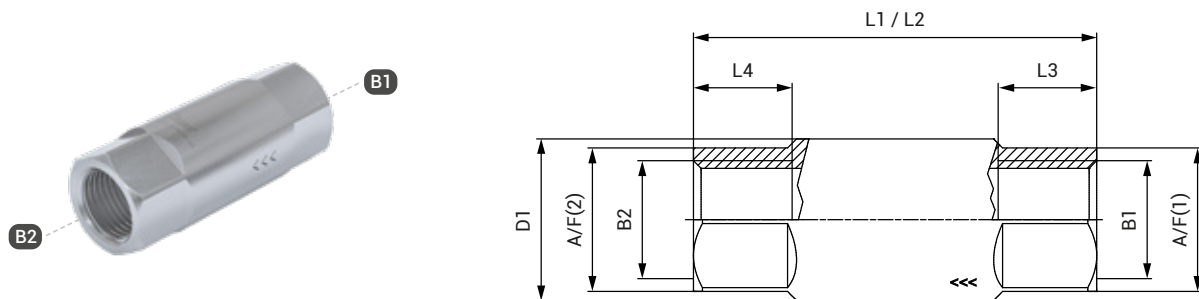
In addition to the table of technical characteristics (see above), the following possible connection configurations of WEH® Check valves of the TVR300 product family are listed. The connection configuration is part of the product series.

Connection configuration	Media inlet B1	Media outlet B2
A02	Female thread	Female thread

Ordering

Ordering | TVR300-S1-A02 - female thread on both sides

Inlet B1: female thread / outlet B2: female thread



approx. dimensions (mm)

**B1 / B2: Whitworth tube thread acc. to DIN EN ISO 228-1**

Connection size: media inlet B1 = media outlet B2

Check valves of the preferred variant space:

Part No.	B1	B2	DN	PC (bar)	DW	L1 / L2	L3 / L4	D1	A/F(1) / A/F(2)	AVL*
C1-170235	G1/8"	G1/8"	3	0.2	FKM	45	10.5	15	13	RM
C1-170240	G1/4"	G1/4"	4	0.1	FKM	45	11	18	16	RM

\* AVL: availability see page 12 in catalog no. 45

Connection size: media inlet B1 = media outlet B2 resp.  
media inlet B1 ≠ media outlet B2

Configurable check valves of the extended variant space:

Below you will find possible examples of TVR300 check valves in the extended variant space. This offers further configuration options (connection configuration, connection size, cracking pressure, sealing material) beyond the preferred variant space.

Part No.	B1	B2	DN	PC (bar)	DW	L1	L2	L3	L4	D1	A/F(1)	A/F(2)	AVL*
On request	G1/8"	G1/8"	3	0.1	EPDM					On request			AH
On request	G1/4"	G1/4"	4	0.2	EPDM					On request			AH
On request	G1/8"	G1/4"	3	1.0	FKM					On request			AH
On request	G1/4"	G1/8"	3	0.2	EPDM					On request			AH

\* AVL: availability see page 12 in catalog no. 45

Further designs that do not correspond to the extended variant space can be requested individually. Please refer to *chapter 1.9 Information on your request* in catalog no. 45. Please note that the availability for individual, customer-specific check valves may vary.

Further products

You will find more products in our current catalog no. 45.

## Technical explanations

### TECHNICAL EXPLANATIONS

#### Abbreviations/Definitions

For explanation of abbreviations and definitions of terms see applicable Technical Appendix of the corresponding catalog or [www.weh.com](http://www.weh.com)

#### Illustrations

The illustrations and/or images used in these data sheet are particularly provided for illustrative purposes only and may differ in some details from the actual product. For binding information, please refer to your individual orders.

#### Safe product selection

Our WEH® Products are designed to be operated by qualified professional users (insofar as WEH® Products are also designed to be operated by other users in individual cases, this is explicitly stated in the corresponding operating instructions). Please note that WEH does not know your system and therefore - also due to the large number of different potential applications of WEH® Products - cannot perform tests on all potential types of application. You alone are responsible for the selection, configuration and suitability of WEH® Products, especially according to the requirements of your system. Before purchasing WEH® Products, please particularly ensure that our products are compatible with your intended use, your performance data, your material and fluids, your system concept and your system limits according to our product specifications. Please also consider your technical and legal requirements for operation, handling and maintenance. The quality and safety of WEH® Products is our highest priority. For this reason, WEH® Products may not be used outside the specifications in the relevant data sheets and product descriptions. If you are not sure whether the WEH® Product is suitable for your system and intended use, please contact us in advance. We also strongly recommend that you refrain from using third-party spare parts or a combination of WEH® Products with unsuitable third-party products. You alone are responsible for reviewing the suitability of third-party products. WEH® Products and WEH® Spare parts comply with our quality and safety standards.

#### Service life

WEH® Products are generally products which may be subject to wear and fatigue during operation and depending on your individual application/use. For details - in particular regarding the corresponding minimum inspection and maintenance intervals - please refer to the respective operating instructions for the WEH® Product.

#### Explanation on the Pressure Equipment Directive

These WEH® Products are generally classified as pressure accessories in accordance with Article 2 (5) of the Pressure Equipment Directive 2014/68/EU and are considered to be similar to piping. These WEH® Products may not be used as safety accessories. Furthermore, it is pointed out, that these WEH® Products are designed and placed on the market in accordance with the requirements of Article 4 (3) of the Pressure Equipment Directive 2014/68/EU. The assessment with regard to a different classification can, however, be made on request.

#### External change management

WEH reserves the right to update, optimise and adjust its products continuously. This may result in corresponding changes of the product. Customers will be informed proactively or unsolicited by WEH only in individual cases about product updates, product optimisations and/or product adaptations that have been carried out. You are free to contact WEH at any time to request information about any product updates, product optimisations and/or product adjustments.

© All rights reserved, WEH GmbH Verbindungstechnik.

Any unauthorized copying, distribution or other use of the copyrighted content is strictly forbidden without the written consent of WEH GmbH Verbindungstechnik.

Upon transmission of a newer version of this document, all previous versions are no longer valid. In principle, the latest version of the document is valid. This can be found at [www.weh.com](http://www.weh.com).

Our General Terms and Conditions and the Agreement on Protection of Know-How and Quality Assurance ([www.weh.com](http://www.weh.com)) shall apply to deliveries and other services, unless expressly agreed otherwise.

We do not accept any General Terms and Conditions of the purchaser.

WEH® is a registered trademark of WEH GmbH Verbindungstechnik.

## » Contact

More questions? – Great! Don't hesitate to contact our experts.

Manufacturer:

**WEH GmbH Precision Connectors**

Josef-Henle-Str. 1  
89257 Illertissen / Germany

Phone: +49 7303 9609-0

E-Mail: [sales@weh.com](mailto:sales@weh.com)

Website: [www.weh.com](http://www.weh.com)